



INNOVATIVE SOLUTIONS FOR CRITICAL ENVIRONMENTS

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CERTIFICATE OF ANALYSIS

Part Number:	VTPNWPHS-99
Product Type:	Polyester Wiper
Edge Treatment:	Pressure-Heat Sealed
Lot Number:	240801-100950
Sample Received Date:	08-10-2024
Manufacturing Date:	08-01-2024
Test Date:	08-10-2024

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Physical Properties

Test	Method	Specification	Actual	Result
Dimensions	Tape Measure	9" x 9" ($\pm 0.5"$)	9.0 x 9.0	Pass
Basic Weight	TAPPI T-410	135 $\pm$ 5 g/m ²	137	Pass

Absorbency

Test	Method	Specification	Actual	Result
Sorptive Efficiency	IEST-RP.CC004.3	Min. 2 ml/g	2.2	Pass
Sorptive Capacity	IEST-RP.CC004.3	Min. 310 ml/m ²	348	Pass
Sorptive Rate	IEST-RP.CC004.3	< 1 sec	0.5	Pass

Cleanliness

Test	Method	Specification	Actual	Result
LPC ($\geq 0.5\mu\text{m}$)	IEST-RP.CC004.3	< 7 x 10 ⁶ particles/m ²	4.62	Pass
TNVR - IPA	IEST-RP.CC004.3	Max. 0.1 g/m ²	0.050	Pass
TNVR – DI H2O	IEST-RP.CC004.3	Max. 0.02 g/m ²	0.008	Pass

Extractables

Test Method: IEST-RP.CC004.3

Ions	Specification	Actual	Result
Sodium	Max. 0.2 ppm	0.080	Pass
Potassium	Max. 0.2 ppm	ND	Pass
Calcium	Max. 0.5 ppm	0.031	Pass
Magnesium	Max. 0.2 ppm	ND	Pass
Ammonium	Max. 0.3 ppm	0.019	Pass
Nitrate	Max. 0.3 ppm	0.009	Pass
Fluoride	Max. 0.2 ppm	ND	Pass
Nitrite	Max. 0.2 ppm	ND	Pass
Bromide	Max. 0.2 ppm	ND	Pass
Phosphate	Max. 0.3 ppm	ND	Pass
Chloride	Max. 0.2 ppm	0.001	Pass
Sulphate	Max. 0.2 ppm	0.005	Pass

Fourier Transform Infra-Red Test

FTIR	Method	Specification	Actual	Result
Silicone, Amide & DOP	IEST-RP.CC004-3	Absent	Absent	Pass

Notes:



Tested by:
Renugaa Krishnan
 Laboratory Coordinator



Approved by:
Vijendraan Venkitasalam
 Quality Manager